



SUGGESTED LENGTH OF CUT OR STRETCH-OUT FOR JACKETING

Pipe Size		Total Nominal Thickness of Pipe Insulation - in. (mm)						
		1(25)	1½ (38)	2(51)	2½ (64)	3(76)	3½ (89)	4(102)
in.	mm	Length of Cut for Sheet Metal Thickness - in.						
½	15	12½	16	19	24	27¼	30¼	34
¾	20	12½	14¼	19	24	27¼	30¼	34
1	25	14¼	17½	20¾	24	27¼	30¼	34
1¼	32	14¼	19	20¾	24	27¼	30¼	34
1 ½	40	16	19	24	27¼	30¼	34	37
2	50	17½	20¾	24	27¼	30¼	34	37
2 ½	65	19	24	27¼	30¼	34	37	40¾
3	80	20¾	24	27¼	30¼	34	37	40¾
3½	90	24	27¼	30¼	34	37	40¾	43¾
4	100	24	27¼	30¼	34	37	40¾	43¾
4 ½	115	27¼	30¼	34	37	40¾	43¾	47¾
5	125	27¼	30¼	34	37	40¾	43¾	47¾
6	150	30¼	34	37	40¾	43¾	47¾	50¾
7	175	-	37	40¾	43¾	47¾	50¾	53¾
8	200	-	40¾	43¾	47¾	50¾	53¾	56¾
9	225	-	43¾	47¾	50¾	53¾	56¾	60½
10	250	-	47¾	50¾	53¾	56¾	60½	63¾
11	275	-	50¾	53¾	56¾	60½	63¾	67½
12	300	-	53¾	56¾	60½	63¾	67½	70½
14	350	-	56¾	60½	63¾	67½	70½	73¾
15	375	-	60½	63¾	67½	70½	73¾	77½

*Table continued on next page

Lengths of cut are to the nearest ¼" (6 mm) with allowance for manufacturer's tolerance in thickness of pipe insulation.
Length of cut based on 3" (76 mm) longitudinal lap.

Technical specifications as shown in this literature are intended to be used as general